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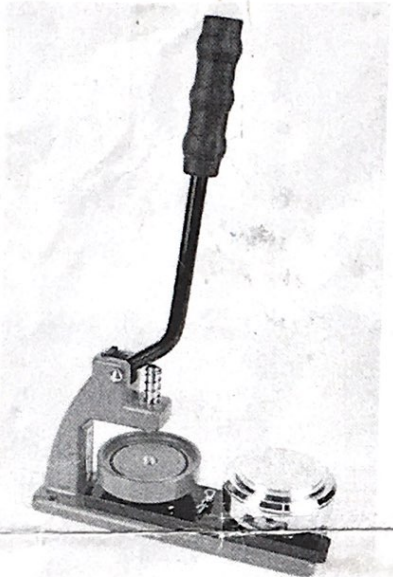
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## Badge Machine Instructions - 25,38,45,58 and 77mm Micro Assembler

A basic but efficient machine which easily makes professional quality badges

### HERE'S HOW!

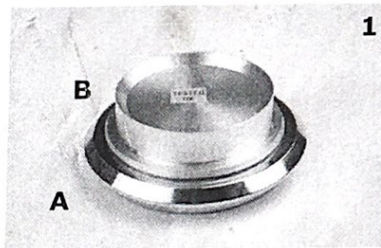


1. Print your artwork to the right size following the artwork guide provided (also available from our website).
2. Place one metal badge front into orange die. Place one piece of cut out artwork and one clear plastic disc on top of metal badge front.
3. Place chrome ring (A) on top.
4. Place aluminium centre punch (B) on top (like a top hat, see Pic. 1)
5. Rotate so centre punch (B) is under handle and pull handle down. Badge front, picture and film will be lodged in chrome ring.
6. Place a pre-jinned plastic back smooth side up in chrome die, or for 25mm open back place a small silver ring, sharper edge upwards.
7. Place chrome ring (A) (with badge front and picture inside) on top.
8. Turn aluminium centre punch (B) over (see Pic. 2) and put on top so that it fits within the chrome ring (A)
9. Rotate so underneath handle and pull down
10. Remove (A) and (B) from press to reveal finished badge.

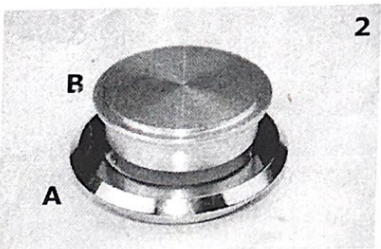
For 25mm open back insert copper "D" pin

### Helpful Hints

- i. Handle should bend upwards
- ii. Step by step videos are also available on our website - [www.buttons.co.uk](http://www.buttons.co.uk) or [Youtube.com/user/badgemachine](https://www.youtube.com/user/badgemachine)
- iii. For stability assembler can be mounted on a wooden base or a bench using pre-drilled holes
- iv. Handle requires a steady pull and does not require undue force
- v. Always use the cutter on a strong cutting board to ensure a good clean cut. Spare blades and cutting boards are available
- vi. Spacers - 45mm and 58mm sizes need a spacer in the chrome die when making everything apart from keyrings.



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Badges Limited trading as Enterprise Products

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